
Tuesday, September 22, 2009 8:34:49 AM

Accept

**Setup Start**

00000000000000000000000000000000

Stop

**Cust Item ID:**

Start Date: 9/22/2009 **Start Qty:** 10.00

Required Date: 9/30/2009 **Req'd Qty:** 10.00

Customer:

Reference:

Run Start

00000000000000000000000000000000

Approvals:

Process Plan:

Date 09-9-22

Tooling:

Date:

Stop

1 1000000000000000000

QC:

Date:

SPC (Y/N):

Date:[illegible]

Work Order ID 52266

Tuesday, September 22, 2009 8:34:49 AM



Page 2

Item ID:	DSK076	Accept		Setup	Start	
Revision ID:	A				Stop	
Item Name:	D2891-1 TURNING DETAIL					
Start Date:	9/22/2009	Start Qty:	10.00		Cust Item ID:	
Required Date:	9/30/2009	Req'd Qty:	10.00		Customer:	
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and Stock in Kanban <input type="checkbox"/> Location: <u>CNC</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09.11.02

09/11/04

PL 0911-4

Picklist Print

Page 1

Tuesday, September 22, 2009 8:34:48 AM

Work Order ID: 52266



Parent Item: DSK076RevA



Parent Item Name: D2891-1 TURNING DETAIL

Start Date: 9/22/2009

Required Date: 9/30/2009

Comments:

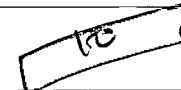
Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D6104-003RevB		Manufactured	No				Each	0.0000	10.0000			
Round Billet, 17-4												

19.11.02

B 52969 X10



DART AEROSPACE LTD		Work Order:	52264
Description: Turning Detail for D2891-1		Part Number:	DSK076
Inspection Dwg: DSK076		Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	5
Lathe Section								
A	2.274	2.279		2.278	2.278	2.278	2.278	2.278
B	3.702	3.722		3.712	3.712	3.712	3.712	3.712
C	2.564	2.584		2.574	2.574	2.574	2.574	2.574
D	0.718	0.738		.728	.728	.728	.728	.728
E	0.090	0.110		.100	.100	.100	.100	.100
F	2.464	2.484		2.474	2.474	2.474	2.474	2.474
G	2.029	2.049		2.039	2.039	2.039	2.039	2.039
H	2.964	2.984		2.974	2.974	2.974	2.974	2.974
I	0.913	0.933		.923	.923	.923	.923	.923
J	0.022	0.042		.032	.032	.032	.032	.032
K	0.090	0.110		.100	.100	.100	.100	.100
L								
M								
N								
O								
P								

Measured by: *[Signature]* Date: 09.11.2

Audited by: *[Signature]* Date: 09.11.04

Prototype Approval: Date:


Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	<i>[Signature]</i>


DART AEROSPACE LTD		Work Order:	52266
Description: Turning Detail for D2891-1		Part Number:	DSK076
Inspection Dwg: DSK076		Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION DIMENSION SHEET



☒ First Article ☐ Prototype

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J	0.022	0.042		.032	.032	.032	.032	.032
K	0.090	0.110		.100	.100	.100	.100	.100
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Measured by:  Date: 09.11.2

Audited by:  Date: 09.11.04

Prototype Approval: Date:

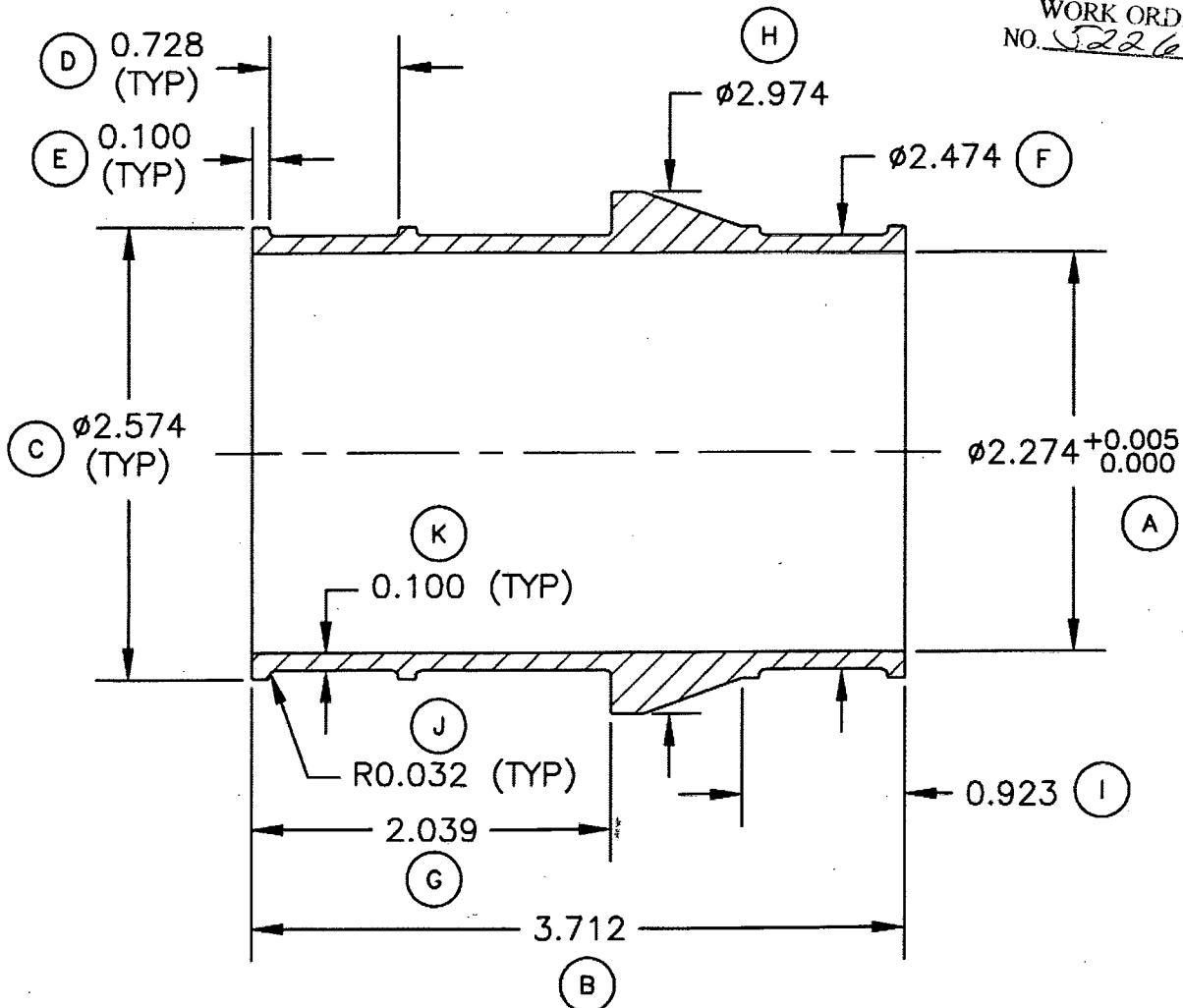
Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM 	

DART

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. DSK 076	REV. A SHEET 1 OF 1
DATE 03.05.20		TITLE TURNING DETAIL FOR D2891-1	SCALE 1:1
A	03.05.20	NEW ISSUE	

RELEASED
03.07.01 [Signature]

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 52266

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